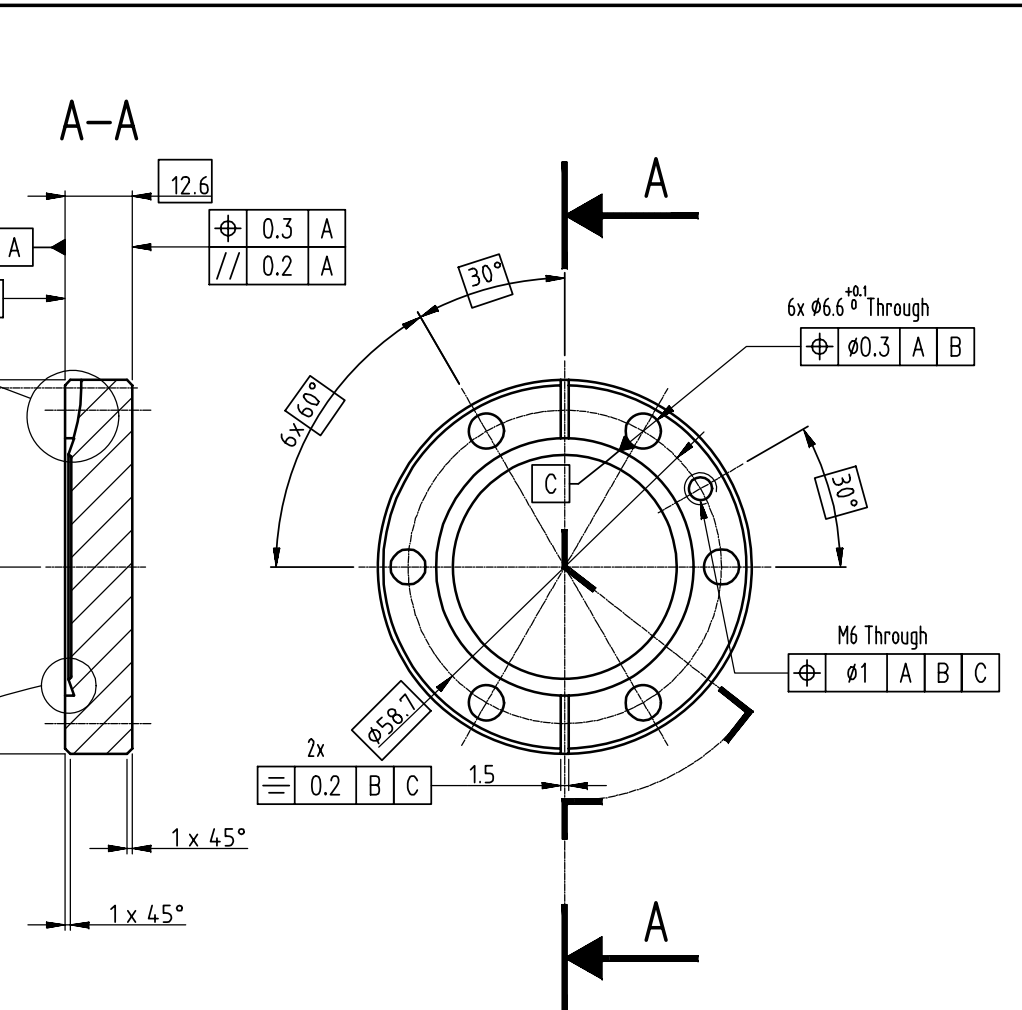
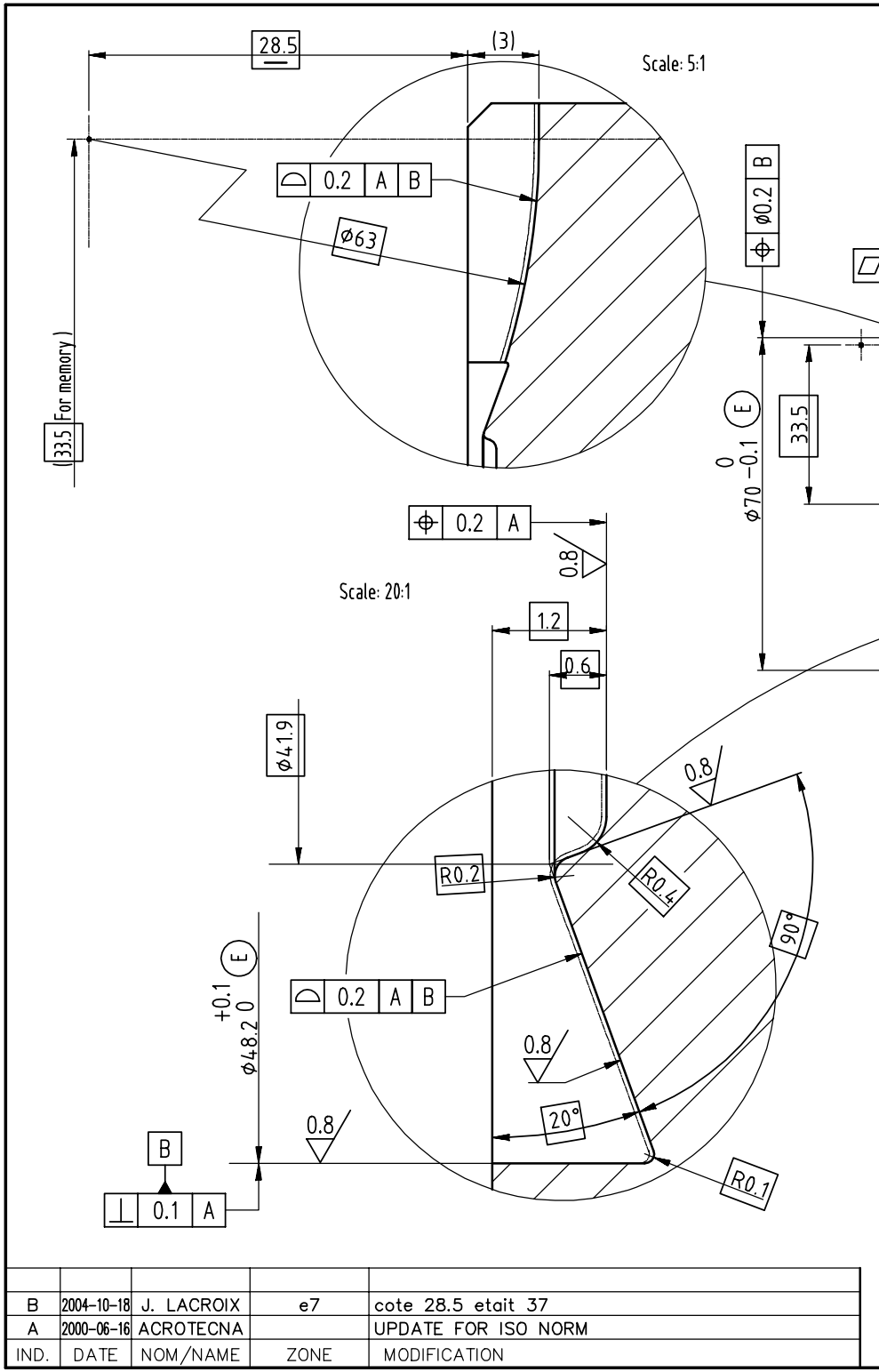


DIMENSION $\leq -6 > 6 > 30 > 120 > 300 > 1000 > 2000$
 USAGE: MOVEN/MEDIUM MACHINING
 MECANO. SEARCH/WELED STRUCTURE

DESSIN, RUGOSITE, TOLERANCES
 SELON NORMES ISO
 DRAWING, RUGOSITY, TOLERANCES
 ACCORDING TO ISO STANDARDS

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GENERAL TOLERANCES according ISO standard 2768-m

Mass \approx 0.36 Kg

$1.6 / [0.8]$

QUANT.	DESCRIPTION	POS.	MAT.	OBSERVATIONS	REF. CERN
1	Forged blanks	1		STDVFUHV0001 Pos.1	
ENS/ASS		S.ENS/S.ASS			
VACUUM FLANGE ULTRA HIGH VACUUM					
UHV FLANGE					
FIXED 70/35 SCEM 18.608.005.3					
ECHELLE SCALE		DES/DRA. ACROTECNA 1996-09-24			
1:1		CONTROLLED J. LACROIX 2004-10-18			
5:1		RELEASED P. BOURQUIN 2004-10-18			
20:1		APPROVED - -			
STD\VFUHV0005\VFUHV005					
REPLACE/REPLACES					
RELEASED BY PROJECT ENGINEER		FOR PRODUCTION		GAC B	STDVFUHV0005
IND.	DATE	NOM/NAME	ZONE	MODIFICATION	SIZE IND.
B	2004-10-18	J. LACROIX	e7	cote 28.5 etait 37	3 B
A	2000-06-16	ACROTECNA		UPDATE FOR ISO NORM	