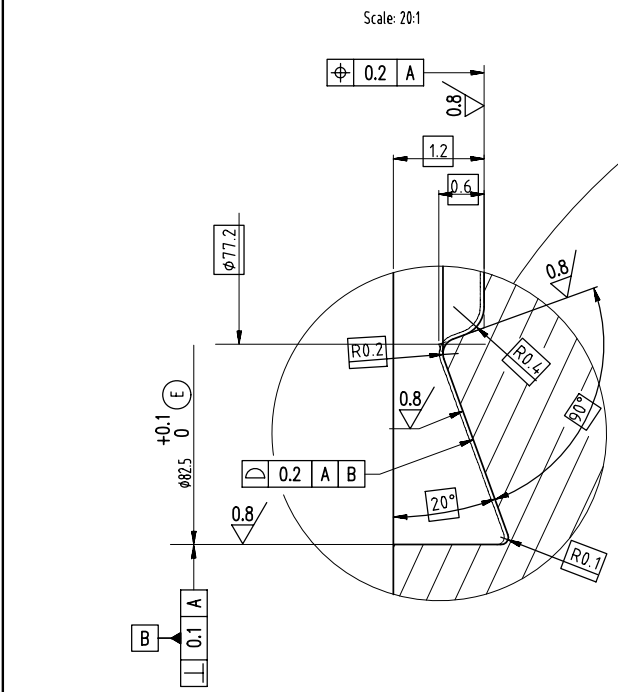
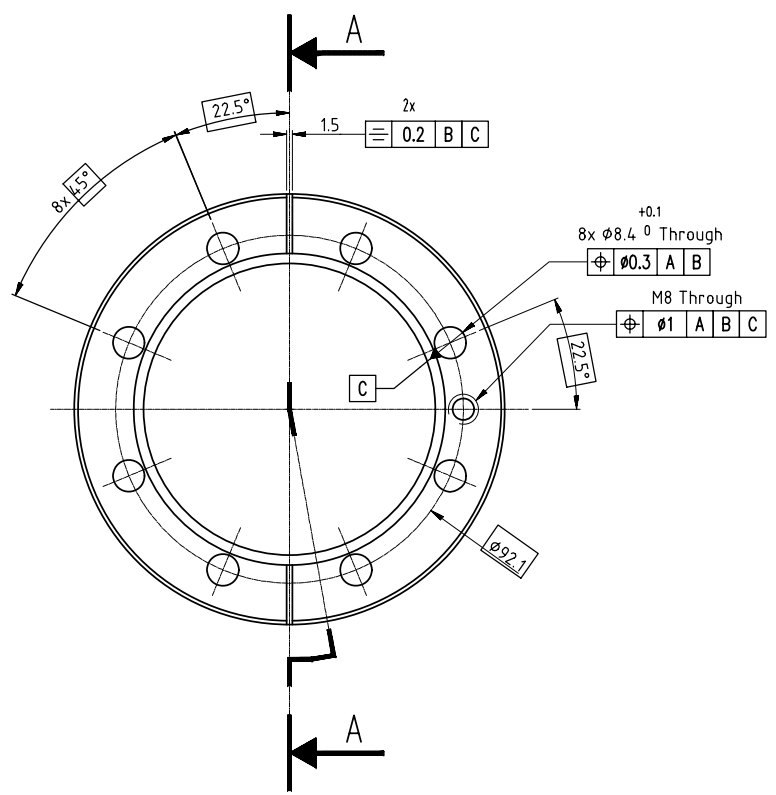
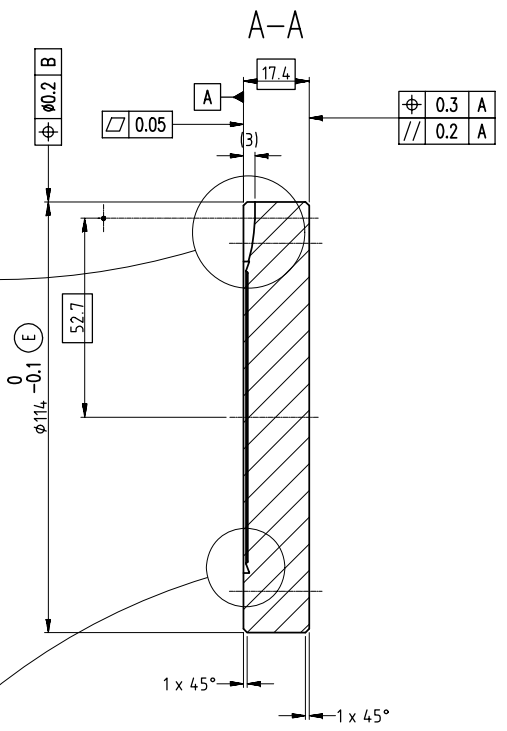
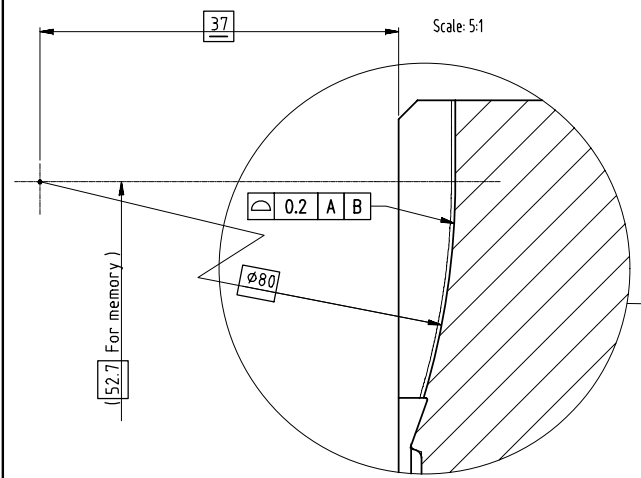


DIMENSION  
 <=6 > 6 > 30 > 120 > 315 > 1000 > 2000  
 USINCE MEDIUM/MEDIUM MACHINING ± 0.1 ± 0.2 ± 0.3 ± 0.5 ± 0.8 ± 1.2 ± 2  
 GENERAL TOLERANCES  
 MEDIAN SHAPING/MEDIUM STRUCTURE ± 0.3 ± 1 ± 2 ± 3 ± 5 ± 7 ± 10

DESSIN, RUGOSITE, TOLERANCES  
 SELON NORMES ISO  
 DRAWING, RUGOSITY, TOLERANCES  
 ACCORDING TO ISO STANDARDS

PROJECTION

ORGANISATION EUROPEENNE POUR  
 EUROPEAN ORGANIZATION FOR NUCLEAR RESEARCH  
 Ce dessin ne peut être utilisé à des fins commerciales sans autorisation écrite  
 This drawing may not be used for commercial purposes without written authorization



GENERAL TOLERANCES according ISO standard 2768-m

Mass ≈ 1.34 Kg

1.6 / [ 0.8 ]

B	2004-10-15	J. LACROIX	f 10	ajouter dia 80
A	2000-06-13	ACROTECNA		UPDATE FOR ISO NORM
IND.	DATE	NOM/NAME	ZONE	MODIFICATION

1	FORGED BLANKS	1		STD.VFUHV.0001 Pos.2	
QUANT.	DESCRIPTION	POS	MAT.	OBSERVATIONS	REF.CERN
	ENS/ASS			S.ENS/S.ASS	
VACUUM FLANGE ULTRA HIGH VACUUM				ECHELLE	DES/DRA.
FIXED 114/63 SCEM 18.60.18.010.6				SCALE	ACROTECNA
				1:1	1996-09-26
				5:1	2004-10-18
				20:1	2005-10-16
				STD\VFUHVQ\VFUHV007	
				REPLACE/REPLACES	
RELEASED BY		FOR	GAC	SIZE	IND.
PROJECT LEADER OFFICE		EXECUTION	B	2	