



A-A (1:1)

B (2:1)

- NOTES:**
- 1) ALL MACHININGS MUST BE DONE AS SPECIFIED  
BY DOCUMENT N° CTF3-110-SP-A
  - 2) ALL INTERNAL SURFACES TO HAVE ROUGHNESS BETTER THAN 0.8 MICRON
  - 3) ALL EXTERNAL SURFACES TO HAVE ROUGHNESS BETTER THAN 3.2 MICRON
  - 4) GENERAL TOLERANCES = ± 0.3 mm

				NATIONAL INSTITUTE OF NUCLEAR PHYSICS FRASCATI NATIONAL LABORATORY	
CTF3-110-000				1	
FINISH	NEXT ASSY DWG	QUANT.	NOTE		
GENERAL TOLERANCES UNI EN 22769/1-MEDIUM					
28/06/2006	ANT6082T6		1:1	CTF3	
DATE	MATERIAL	WEIGHT	SCALE	COMBINER RING	
				MULTIPLE EXIT RECT. VACUUM BODY	
				FLANGIA DN63	
VACUUM	DIAGNOSTIC	ACC.PHY.	ELEC. ENG.		
QUALITY ASSURANCE				A3	DRAWING N.
					CTF3-110-005
DRAFTER	DESIGNER	ENGINEER	APPROVAL		REV A